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(54) **Foam control agents**

Schaumregulierungsmittel
Agents anti-mousse

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(73) Proprietors:
• DOW CORNING S.A.
B-7180 Senefte (BE)
• DOW CORNING CORPORATION
Midland, Michigan 48611 (US)

(72) Inventors:
• Sawicki, George
Penarth,
Vale of Glamorgan, CF64 2WE (GB)

• Hoogland, Jan
Brussels (BE)

(74) Representative: Davies, Peter Vaughan
Dow Corning Limited,
Intellectual Property Department,
Cardiff Road
Barry, CF63 2YL (GB)

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US-A- 3 329 625 US-A- 3 696 057
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Description

[0001] This invention relates to a foam control agent for detergent compositions, particularly a foam control agent comprising a silicone antifoam.

[0002] Detergent compositions used, for example in washing applications, contain surfactants which promote the production of foam during a washing process. The amount of foam produced when detergent compositions are agitated, as found during a washing process, can be excessive which can have detrimental effect upon the cleaning efficiency of the detergent composition. It is therefore desirable to control the amount of foam generated and generally foam control agents are added to the detergent composition for this purpose.

[0003] Silicone antifoams are known in the art, for example in CA 2144781, EP 709451 and EP 798370. EP 593841 describes a suds suppressing system for detergent compositions which comprises a mixture of a silicone oil with a 2-alkyl alkanol. EP210721 describes a particulate foam control agent in finely divided form for inclusion in a detergent composition in powder form, the agent comprising 1 part by weight of a silicone antifoam and not less than 1 part by weight of an organic material which is a fatty acid or a fatty alcohol having a carbon chain containing from 12 to 20 carbon atoms and a melting point in the range 45 to 80°C and being insoluble in water. EP 496510 describes particulate foam control agents for powder detergents comprising silicone antifoam with at least 30% by weight water insoluble 12-20C fatty acid or fatty alcohol and melting point in the range 45-80°C or a monoester of glycerol and a fatty acid having a melting point in the range 50-85°C, and a native starch carrier material EP256833 describes an antifoam agent in the form of a polysiloxane in a fatty acid matrix.

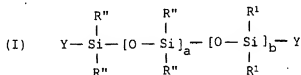
[0004] US3329625 describes a defoaming cleaning cake, for use in a floor cleaning device, comprising a wax-like material of melting point 40-100°C, a polysiloxane oxide emulsifier and suspended particles of polydimethylsiloxane.

[0005] There is a trend in the detergents industry towards compositions containing more high foaming surfactants. There is therefore a need to provide an improved foam control agent suitable for use in detergent compositions which avoids the need for higher concentrations of silicone antifoams with the high foaming surfactants.

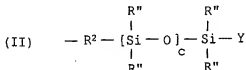
[0006] We have found according to the invention that the use of unsaturated alcohols in combination with silicone antifoams enhances the ability of silicone antifoams to control foam formation. The present invention relates to the use of an additive to improve the foam control efficiency of a silicone antifoam in the form of an emulsion or in particulate form when used in liquid or powder detergent formulations, characterized in that the additive is an definically unsaturated alcohol.

[0007] According to the invention there is provided a silicone foam control agent for detergent compositions characterised in that it is in the form of an oil in water emulsion in which the oil phase comprises a silicone antifoam and an definically unsaturated alcohol, or it is in the form of particles comprising a silicone antifoam and an unsaturated alcohol on a particulate support. According to the invention there is also provided a powder detergent composition containing a silicone foam control agent characterised in that the foam control agent is in the form of the particles mentioned before.

[0008] The silicone used in the foam control agent of the present invention is generally a liquid organopolysiloxane polymer and can be any of those suggested for use in silicone antifoams, for example as described in EP 578424. The polymers can be linear or branched having a structure according to the general formula (I).



In formula (I), R¹ denotes a monovalent hydrocarbon group having from 1 to 35 carbon atoms, preferably 1 to 8 carbon atoms. The groups R¹ may be the same or different. R¹ denotes a group R¹, a hydroxyl group or a group according to the general formula (II).



wherein R2 denotes a divalent hydrocarbon, hydrocarbonoxy, siloxane group or oxygen and Y denotes a group R^a or a hydroxyl group, a, b and g have a value of 0 or an integer, provided at least one of a and b is an integer and the total of a+b+g has a value such that the viscosity of the organopolysiloxane polymer at 25°C is at least 50 mm²/s, preferably at least 500 mm²/s. In the case where the organopolysiloxane polymers are linear, R1 denotes R^a or a hydroxyl group. It is preferred for the linear organopolysiloxanes that Y denotes a group R^a and that b = 0.

[0009] Preferred polymers include those wherein at least 80 or even 80% of all R^a groups denote an alkyl group having from 1 to 4 carbon atoms, most preferably methyl. The organopolysiloxane may be a trimethylsiloxy end-blocked polydimethylsiloxane, a polydiethylsiloxane or a methylphenylpolydimethylsiloxane, or may contain alkyl groups having 9 to 35 carbon atoms as described in EP578424. The organopolysiloxane can alternatively comprise an organopolysiloxane material having at least one silicon-bonded substituent of the formula X-Ph, wherein X denotes a divalent aliphatic organic group bonded to silicon through a carbon atom and Ph denotes an aromatic group as described in EP 1,075,864 (Application 00306547.1), for example 2-phenylethyl or 2-phenylpropyl groups formed by reaction of styrene or alpha-methylstyrene with a Si-H group. The preferred viscosity of the organopolysiloxanes is from 500 to 100,000 mm²/s and more preferably 1000 to 60,000 mm²/s at 25°C.

[0010] Preferably the liquid organopolysiloxanes are branched or higher viscosity siloxanes (i.e. above 12,500 mm²/s at 25°C). In the case where the organopolysiloxanes have branching in the siloxane chain, the polymers preferably have a structure according to Formula (I), wherein b has a value of at least 1 and R2 is preferably a divalent siloxane group or an oxygen atom. Preferred siloxane groups R2 can be formed by reaction of a siloxane resin with a polydiorganosiloxane polymer as described in EP1532. Branched siloxanes and methods of making them are described in a number of patent specifications, e.g. EP217501, EP273448 and GB2257709.

[0011] The silicone antifoam can additionally comprise a filler. Suitable fillers are described in many publications, for example US4072621. The fillers are generally finely divided particulate materials and include silica, fumed TiO₂, Al₂O₃, zinc oxide, magnesium oxide, silicone resins, for example, alkylated silicone resins, salts of aliphatic carboxylic acids, reaction products of isocyanates with certain materials e.g. cyclohexylamine, alkyl amides, for example, ethylene or methylene bis stearamide.

[0012] The most preferred fillers are silica particles with a surface area of at least 50m²/g as measured by BET. Suitable silica particles may be made according to any of the standard manufacturing techniques, for example, thermal decomposition of a silicon halide, decomposition and precipitation of a metal salt of silicic acid, e.g. sodium silicate and a gel formation method. Suitable silicas for use in the silicone antifoams include fumed silica, precipitated silica and gel formation silica. The average particle size of the fillers preferably range from 0.1 to 20 micrometers, more preferably 0.25 to 10 micrometers and most preferably 0.5 to 5 micrometers.

[0013] Preferably the surface of the filler is rendered hydrophobic, and this can be effected by treatment of the filler particles with treating agents, e.g. reactive silanes or siloxanes, for example, dimethyldichlorosilane, trimethylchlorosilane, hexamethyldisilazane, hydroxyl end-blocked and methyl end-blocked polydimethylsiloxanes, siloxane resins, fatty acids or a mixture of one or more of these. Fillers which have already been treated with such compounds are commercially available from many companies, e.g. from Degussa. The surface of the filler may be rendered hydrophobic prior to the addition of the filler to the organopolysiloxane. Alternatively the filler surface may be rendered hydrophobic in situ, i.e. after the filler has been dispersed in the liquid organopolysiloxane component. This may be effected by adding to the liquid organopolysiloxane prior to, during or after the dispersion of the filler therein, the appropriate amount of treating agent of the kind described above either in the presence of a catalyst and/or heating the mixture to a temperature above 40°C. The filler is preferably present at 1 to 20 or 25% by weight of the antifoam, most preferably from 2 to 8%.

[0014] The silicone antifoam may additionally contain a siloxane resin, for example a resin consisting of monovalent trihydrocarbonsiloxy (M) groups of the formula R3SiO1/2 and tetrafunctional (Q) groups SiO4/2 wherein R denotes a monovalent hydrocarbon group as described in EP 687724 and 687725. The siloxane resin is preferably a solid resin and can be present as an insoluble filler or may be wholly or partially soluble in the liquid organopolysiloxane.

[0015] The olefinically unsaturated alcohol used in the foam control agent of the invention can in general be any unsaturated alcohol having a boiling point above and 100°C is preferably a primary alcohol of the general formula R-OH where R represents an alkenyl group having from 10 to 22 carbon atoms. The olefinically unsaturated alcohol is most preferably oleyl alcohol (9-octadecen-1-ol) which is readily available and inexpensive. Palmitleyl alcohol (9-hexadecen-1-ol), eicosen-1-ol and dodeceny alcohol (a mixture of unsaturated C12-14 alcohols) are also available commercially and are suitable for use in the foam control agent of the invention.

[0016] The ratio of unsaturated alcohol to silicone antifoam to be employed in the foam control agent of the invention will depend on a number of factors, for example, on the nature of the silicone antifoam and on the amount of foam control required. The weight ratio of unsaturated alcohol to silicone antifoam is generally in the range of from 2500:1 to 0.05:1, preferably from 500:1 to 0.5:1 and most preferably from 100:1 to 5:1.

[0017] A foam control agent according to the invention using a combination of silicone antifoam and olefinically unsaturated alcohol gives enhanced foam control performance compared with the foam control performance of the individual components of the agent. The use of a foam control agent according to the invention can therefore enable the reduction

of the level of silicone antifoam required to achieve a required level of foam reduction. For example the incorporation of oleyl alcohol at 1.0% by weight of a detergent composition can enable a fivefold reduction in the amount of the more expensive silicone antifoam material required to achieve foam control.

[0018] The foam control agent of the invention can be used in various detergent compositions such as detergent powder formulations used for machine washing and in liquid detergent compositions, for example concentrated liquid detergent compositions and aqueous or non-aqueous liquid detergent compositions.

[0019] The foam control agent of the invention may be a simple mixture of the above ingredients or they can be incorporated in alternative ways. They can be in the form of an emulsion, preferably an oil in water emulsion, or in particulate form, for example particles comprising the silicone and the unsaturated alcohol on a particulate support.

[0020] Emulsions may be made according to any of the known techniques, and may be macro-emulsions or micro-emulsions. In general, they comprise the foam control agent as the oil phase, one or more surfactants, water and standard additives, such as preservatives, viscosity modifiers, protective colloids and/or thickeners. The surfactants may be selected from anionic, cationic, nonionic or amphoteric materials. Mixtures of one or more of these may also be used. Suitable anionic organic surfactants include alkali metal soaps of higher fatty acids, alkyl aryl sulphonates, for example sodium dodecyl benzene sulphonate, long chain (fatty) alcohol sulphates, olefin sulphates and sulphonates, sulphated monoglycerides, sulphated esters, sulphonated ethoxylated alcohols, sulphosuccinates, alkane sulphonates, phosphate esters, alkyl isethionates, alkyl taurates and/or alkyl sarcosinates. Suitable cationic organic surfactants include alkylamine salts, quaternary ammonium salts, sulfonium salts and phosphonium salts. Suitable nonionic surfactants include silicoes such as those described as Surfactants 1-6 in EP 638346, particularly siloxane polyoxyalkylene copolymers, condensates of ethylene oxide with a long chain (fatty) alcohol or (fatty) acid, for example C_{14-15} alcohol, condensed with 7 moles of ethylene oxide (Dobanol® 45-7), condensates of ethylene oxide with an amine or an amide, condensation products of ethylene and propylene oxides, esters of glycerol, sucrose or sorbitol, fatty acid alkylol amides, sucrose esters, fluoro-surfactants and fatty amine oxides. Suitable amphoteric organic detergent surfactants include imidazoline compounds, alkylaminosulcol salts and betaines. It is more preferred that the organic surfactants are nonionic or anionic materials. Of particular interest are surfactants which are environmentally acceptable. The concentration of foam control agent in an emulsion may vary according to applications, required viscosity, effectiveness of the foam control agent and addition system, and ranges on average from 5 to 80% by weight, preferably 10 to 40%. A foam control emulsion may also contain a stabilising agent such as a silicone glycol copolymer or a crosslinked organopolysiloxane polymer having at least one polyoxyalkylene group, as described in EP663225.

[0021] Alternatively the foam control agent can be provided as a water-dispersible composition in which the silicone antifoam is dispersed in a water-dispersible carrier such as a silicone glycol or in another water-miscible liquid such as ethylene glycol, propylene glycol, polypropylene glycol, polyethylene glycol, a copolymer of ethylene and propylene glycols, a condensate of a polyalkylene glycol with a polyol, an alkyl polyglycoside, an alcohol alkoxylate or an alkylphenol alkoxylate or in a mineral oil as described in US 5908891.

[0022] A particulate foam control agent can be a free flowing powder which is particularly suitable for incorporation in a detergent powder formulation. An appropriate particulate support can comprise any suitable solid material but conveniently may be an ingredient or component part of a detergent composition. As well as providing the foam control agent in a suitable physical form, the carrier bulks up the supported foam control agent to facilitate the dispersibility of the supported foam control agent in powdered detergent. Even distribution of the supported foam control agent in the detergent composition is important since it is desirable that every unit-measure of the detergent composition used contains sufficient foam control agent to stop excessive foam formation even though the foam control agent may be employed at levels below 1% by weight of the total detergent composition. Preferably the carrier is a water soluble powder which facilitates dispersion of the foam control agent in aqueous liquor during the wash cycle. It is most suitable to choose support particles or granules which themselves play an active role in the laundering or washing process. Examples of such materials are sodium sulphate, sodium carbonate, sodium citrate, sodium triphosphate and clay minerals. Such materials are useful as for example, builders, soil suspenders, diluents and/or softeners in the detergent composition.

[0023] The support may be a solid on which the foam control agent is deposited during manufacture. Alternatively the support particles can be combined with premixed foam control agent. Particulate foam control agents can alternatively be formed by granulation, spray drying, emulsification followed by drying or extrusion and comminution.

[0024] The components of the foam control agent are preferably combined prior to addition to the detergent composition as described above, but alternatively the individual components of the agent can be added directly to the detergent composition. The components of both the detergent and foam control agent may be mixed together during the manufacture of the detergent composition without the need of pre-mixing of either the detergent or foam control agent.

[0025] The detergent composition generally comprises at least one surfactant of the anionic, cationic, non-ionic or amphoteric type or mixtures thereof, at least one organic and/or inorganic builder salt and optionally other additives and diluents.

[0026] Suitable anionic organic detergent surfactants include alkali metal soaps of higher fatty acids, alkyl aryl sul-

phonates, for example sodium dodecyl benzene sulphonate, long chain (fatty) alcohol sulphates, olefin sulphates and sulphonates, sulphated monoglycerides, sulphated esters, sulphosuccinates, alkane sulphonates, phosphate esters, alkyl isothionates, sucrose esters and fluoro-surfactants.

[0027] Suitable cationic organic detergent surfactants include alkylamine salts, quaternary ammonium salts, sulphonium salts and phosphonium salts.

[0028] Suitable non-ionic organic detergent surfactants include condensates of ethylene oxide with a long chain (fatty) alcohol or (fatty) acid, for example C14-15 alcohol condensed with 7 moles of ethylene oxide (Dobanol® 45-7), condensates of ethylene oxide with an amine or an amide, condensation products of ethylene and propylene oxides, fatty acid alkylol amide and fatty amine oxides. Suitable amphoteric organic detergent surfactants include imidazolin compounds, alkylaminoacid salts and betaines.

[0029] It is more preferred that the organic surfactants are nonionic or anionic materials, for example alkyl sulphates, alkyl aryl sulphonates, alkyl sulphonates, primary alkyl ethoxylates and alkylpolyglucosides or derivatives thereof.

[0030] Examples of suitable building agents for use in the detergent compositions are phosphates, polyphosphates, pyrophosphates, orthophosphates, phosphonates, carboxylates, polycarboxylates, succinates, silicates, carbonates and sulphates. Other components which can be included in a detergent composition of the invention include oxygen releasing compounds such as perborates, persulphates, persilicates, perphosphates, percarbonates and other bleaching agents and aluminosilicates, for example, zeolites. Examples of organic components are antiredeposition agents such as carboxymethylcellulose, brighteners, chelating agents such as ethylene diamine tetra-acetic acid and nitrilotriacetic acid, enzymes and bacteriostats. Other optional components include materials commonly found in laundry and cleaning compositions such as colorants, dyes, perfumes, corrosion inhibitors, soil suspending agents, anti-caking agents, softeners, clays, some of which may be encapsulated.

[0031] The amount of foam control agent to be used in a detergent composition according to the invention will depend on such factors as the required amount of foam control, the type of detergent and the end-use application of the detergent composition. Preferably a detergent composition according to the present invention comprises from 0.005 to 2% by weight of the silicone antifoam material, more preferably from 0.01 to 0.5% and most preferably from 0.02 to 0.2% of the silicone antifoam material, with the ratio of unsaturated alcohol to silicone antifoam being as described above.

[0032] The following examples are provided to illustrate the invention. All parts and percentages are given by weight unless otherwise indicated.

Example 1

[0033] An encapsulated foam control agent was produced comprising 11.5% of a branched liquid siloxane antifoam as described in EP217501 and "TS720" hydrophobic silica (5% based on liquid siloxane) mixed with 17% of an ethoxylated fatty alcohol based binder and sprayed on 71.5% starch.

[0034] 0.35g of the encapsulated foam control agent and 1.00g oleyl alcohol were added to 78.5g detergent powder used to wash 18 towels (3.2kg load) in 14 litres water in a "Miele W934" (Trade Mark) front loading washing machine. Wash tests were carried out at 40°C and 95°C. The height of foam was observed every 5 minutes throughout each wash test and during each of 3 rinse cycles; 0 = no foam, 50 = half window of foam, 100 = full window of foam, 120 = overflow from washing machine.

[0035] In a comparative example C1, 1.75g of the encapsulated foam control agent was added to the detergent without any oleyl alcohol and was tested similarly.

[0036] Further comparative tests were carried out at a different date using the foam control agents of Example 1 (0.35g encapsulated antifoam plus 1.0g oleyl alcohol, shown in Table 1 as 1A) and of comparative example C1 (1.75g encapsulated antifoam, shown as C1A) and further comparative examples in which the oleyl alcohol of Example 1 was replaced by 1-hexadecanol (C2) or octadecanol (C3). These tests used a shorter wash cycle at 40°C than at 95°C. The results of all the above tests are shown in Table 1.

Table 1

Example	C1 (Comparative)		1		C1A (Comparative)		1A		C2 (Comparative)		C3 (Comparative)	
Temp °C	40	95	40	95	40	95	40	95	40	95	40	95
0	0	0	0	0	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0	60	50	50	40
10	0	0	0	10	0	0	0	0	80	80	80	80
15	20	20	80	50	50	60	10	10	100	100	100	100
20	60	50	100	100	70	100	10	50	100	100	100	100
25	70	80	100	100	90	100	40	60	100	100	100	100
30	90	100	100	100	100	100	60	100	100	100	100	100
35	100	100	100	100	100	100	70	100	100	120	100	100
40	100	100	100	100	100	100	80	100	100	120	100	100
45	100	100	100	100	100	100	80	100	100	100	100	100
50	100	100	100	100	100	100	100	100	100	100	100	100
55	100	100	100	100	100	100	100	100	100	100	100	100
Sum	740	750	860	860	610	860	300	720	840	1070	830	1020
R1 (1h09)	50	40	60	40	60	90	25	30	80	60	100	90
R2 (1h20)	30	30	40	20	25	40	15	15	50	15	80	40
R3 (1h30)	10	0	10	0	20	15	10	0	35	15	60	20

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[0037] It can be seen from Table 1 that the use of oleyl alcohol at a level of 1 or 2% based on the detergent powder allows the amount of siloxane foam control agent to be reduced by 80% while maintaining a similar or improved level of foam control. Improved foam control is shown particularly in the rinse cycle. Saturated alcohols such as hexadecanol or octadecanol do not show this effect.

Examples 2 to 4

[0038] The procedure of Example 1 was repeated varying the proportion of hydrophobic silica in the siloxane antifoam and the amount of oleyl alcohol added as shown below

	Hydrophobic silica % based on siloxane	Weight of oleyl alcohol
Example 2	2.5% "TS530"	1.17g
Example 3	2.5% "TS530"	2.00g
Example 4	2.5% "TS530" and 2.5% "Sipemat D10"	1.00g

[0039] The antifoams of Examples 2 to 4 were tested in wash tests as described in Example 1. The results are shown in Table 2 below.

Table 2

Example	2		3		4	
Temp °C	40	95	40	95	40	95
0	0	0	0	0	0	0
5	0	0	0	0	0	0
10	0	0	0	0	0	0
15	0	50	0	0	50	0
20	0	80	0	0	100	40
25	60	100	0	0	100	60
30	80	100	0	10	100	80
35	100	100	40	30	100	100
40	100	100	60	60	100	100
45	100	100	100	100	100	100
50	100	100	100	100	100	100
55	100	100	100	100	100	100
Sum	640	830	400	400	850	680
R1 (1h09)	60	50	40	50	60	40
R2 (1h20)	30	10	10	20	40	20
R3 (1h30)	10	0	0	0	20	0

Example 5

[0040] A siloxane foam control agent was prepared by blending 92% of a methyl ethyl, methyl 2-phenylpropyl siloxane fluid (as described in Example 1 of EP 1,075,864 Application 00306547.1) with 4% of a silicone resin of M/Q ratio 0.65: 1 and 4% hydrophobic silica. 12.3% of this siloxane foam control agent was mixed with 17% binder and 70.7% zeolite to produce an encapsulated foam control agent.

[0041] 0.67g of the encapsulated foam control agent and 1.00g oleyl alcohol were added to 83.5g detergent powder and a wash test at 40° C was carried out as described above. A comparative example C5 was carried out using 0.67g of the encapsulated foam control agent alone.

Examples 6 and 7

[0042] 0.35g of the encapsulated foam control agent described in Example 5 and 2.0g oleyl alcohol (Example 6) or 1.0g oleyl alcohol (Example 7) were added to a detergent composition. A comparative experiment CSA was carried out using 0.69g of the encapsulated foam control agent of Example 5 alone. Further comparative experiments were carried out using the formulation of Example 6 with the oleyl alcohol replaced by 1-hexadecanol (C6) or octadecanol (C7). The wash test results are shown in Table 3 below,

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Table 3

Example	Temp °C	5		C5 (comparative)		6		7		C5A (comparative)		C8 (comparative)		C7 (comparative)	
		40	95	40	95	40	95	40	95	40	95	40	95	40	95
0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
5	0	10	0	0	0	0	0	0	0	0	10	10	20	10	40
10	0	50	0	0	10	10	10	10	40	70	70	70	60	50	50
15	40	70	0	10	30	30	30	30	40	70	70	70	60	50	50
20	50	70	10	20	50	40	50	40	50	40	80	70	70	50	50
25	50	60	10	30	50	40	60	30	90	80	70	50	80	20	20
30	50	50	20	40	60	50	70	20	100	50	80	70	80	20	20
35	50	40	30	80	50	70	20	100	50	80	20	100	50	80	20
40	50	40	50	40	80	50	70	20	100	50	80	20	100	50	80
45	60	50	60	50	80	50	70	30	100	70	80	30	100	70	80
50	70	60	60	60	60	60	60	30	100	70	80	30	100	70	80
55	80	70	90	60	60	60	60	30	100	70	80	30	100	70	80
Sum	500	570	180	370	4.40	460	430	320	720	710	590	390	590	390	390
R1 (1h09)	50	50	0	20	30	35	40	50	70	40	45	20	45	20	20
R2 (1h20)	40	30	0	20	20	25	40	30	70	40	30	10	30	10	10
R3 (1h30)	30	30	0	5	20	15	40	20	50	30	30	5	30	5	5

[0043] It can be seen from Table 3 that the use of oleyl alcohol at a level of 1 or 2% based on the detergent powder allows the amount of the siloxane foam control agent described in Example 5 to be halved while maintaining a similar or improved level of foam control.

Claims

1. Use of an additive to improve the foam control efficiency of a silicone antifoam in the form of an emulsion or in particulate form when used in liquid or powder detergent formulations, **characterised in that** the additive is an olefinically unsaturated alcohol.
2. Use according to Claim 1 **characterised in that** the olefinically unsaturated alcohol has the formula R-OH where R denotes an alkenyl group having 10 to 22 carbon atoms.
3. Use according to Claim 2 **characterised in that** the olefinically unsaturated alcohol is oleyl alcohol.
4. Use according to any of claims 1 to 3 **characterised in that** the weight ratio of olefinically unsaturated alcohol to silicone antifoam is from 100:1 to 5:1.
5. A silicone foam control agent for detergent compositions **characterised in that** it is in the form of an oil in water emulsion in which the oil phase comprises a silicone antifoam and an olefinically unsaturated alcohol.
6. A silicone foam control agent for detergent compositions **characterised in that** it is in the form of particles comprising a silicone antifoam and an unsaturated alcohol on a particulate support.
7. A powder detergent composition containing a silicone foam control agent **characterised in that** the foam control agent is in the form of particles according to claim 6.

Patentansprüche

1. Verwendung eines Additivs, um die Schaumregulierungseffizienz eines Silikon-Antischaummittels zu verbessern, in Form einer Emulsion oder in einer teilchenförmigen Form, wenn es in flüssigen oder pulverförmigen Reinigungs-
mittelformulierungen verwendet wird, **dadurch gekennzeichnet, dass** das Additiv ein olefinisch ungesättigter Alkohol ist.
2. Verwendung nach Anspruch 1, **dadurch gekennzeichnet, dass** der olefinisch ungesättigte Alkohol die Formel R-OH hat, worin R eine Alkenylgruppe mit 10 bis 22 Kohlenstoffatomen bedeutet.
3. Verwendung nach Anspruch 2, **dadurch gekennzeichnet, dass** der olefinisch ungesättigte Alkohol Oleylalkohol ist.
4. Verwendung nach einem der Ansprüche 1 bis 3, **dadurch gekennzeichnet, dass** das Gewichtsverhältnis des olefinisch ungesättigten Alkohols zu dem Silikon-Antischaummittel von 100:1 bis 5:1 reicht.
5. Silikon-Schaumregulierungsmittel für Reinigungsmittelzusammensetzungen, **dadurch gekennzeichnet, dass** es in Form einer Öl-in-Wasser-Emulsion vorliegt, in welcher die Ölphase ein Silikon-Antischaummittel und einen olefinisch ungesättigten Alkohol enthält.
6. Silikon-Schaumregulierungsmittel für Reinigungsmittelzusammensetzungen, **dadurch gekennzeichnet, dass** es in Form von Teilchen vorliegt, die ein Silikon-Antischaummittel und einen ungesättigten Alkohol auf einem teilchenförmigen Trägerstoff enthalten.
7. Pulverförmige Reinigungsmittelzusammensetzung, enthaltend ein Silikon-Schaumregulierungsmittel, **dadurch gekennzeichnet, dass** das Schaumregulierungsmittel in Form von Partikeln gemäß Anspruch 6 vorliegt.

Revendications

1. Utilisation d'un additif pour améliorer l'efficacité de régulation de la mousse d'un anti-mousse de silicone sous la forme d'une émulsion ou sous forme particulaire quand il est utilisé dans des formulations détergentes liquides ou pulvérulentes, **caractérisée en ce que** l'additif est un alcool insaturé oléfiniquement.
2. Utilisation selon la revendication 1, **caractérisée en ce que** l'alcool insaturé oléfiniquement a la formule R-OH dans laquelle R est un groupe alcényle ayant 10 à 22 atomes de carbone.
3. Utilisation selon la revendication 2, **caractérisée en ce que** l'alcool insaturé oléfiniquement est l'alcool oléylique.
4. Utilisation selon l'une quelconque des revendications 1 à 3, **caractérisée en ce que** le rapport en poids de l'alcool insaturé oléfiniquement à l'anti-mousse de silicone est de 100 : 1 à 5 : 1.
5. Agent régulateur de mousse de silicone pour des compositions détergentes, **caractérisé en ce qu'il** est sous forme d'une émulsion huile dans l'eau dans laquelle la phase huileuse comprend un anti-mousse de silicone et un alcool insaturé oléfiniquement.
6. Agent régulateur de mousse de silicone pour des compositions détergentes, **caractérisé en ce qu'il** est sous forme de particules comprenant un anti-mousse de silicone et un alcool insaturé oléfiniquement sur un support particulaire.
7. Composition détergente pulvérulente contenant un agent régulateur de mousse de silicone, **caractérisée en ce que** l'agent régulateur de mousse est sous forme de particules selon la revendication 6.